



Environmentally Friendly Yesterday, Today and Tomorrow

As an American furniture manufacturer for over 60 years, we have been implementing green practices before it was even fashionable. From a dust collection system in 1954 to today's UV high-tech finishing system, we have taken every effort to be environmentally friendly as we feel it is our responsibility for the future of our earth. As a leader in our industry, our selection of wood furniture is the most reasonable and environmentally friendly choice available.

With the rise in steel prices and the sensitivity to being "green", Savoy Furniture believes that wood is the smarter choice for your furniture needs. Wood is a renewable resource and requires less energy than most to process into finished products. Wood is also low in toxicity and completely biodegradable. Wood enhances thermal performance and interior acoustics while providing long-term performance and durability. Additional advantages of wood products include:

Readily Available
Strength and Rigidity Properties
Cost-Competitiveness Relative to Other Products
Long-Term Performance and Durability
Environmental Merits

Our Use of Veneer Core Plywood

Our use of veneer core plywood in place of solid wood panels in manufacturing minimizes the effect on the environment by providing a more complete use of the harvested tree. Trees used for veneer application extends the utilization by as much as 16 times more than solids applications. By extending the use through plywood manufacturing, future generations will be able to harvest trees and use them in similar manners. In addition to the environmental benefits of using plywood, the following advantages are apparent.

Strength

Pound for pound, plywood has proven stronger than steel in static bending strength. It's the unique cross-layered structure that makes the plywood strong. Plywood has been used for structural integrity and durability for over 2,000 years.

Efficiency

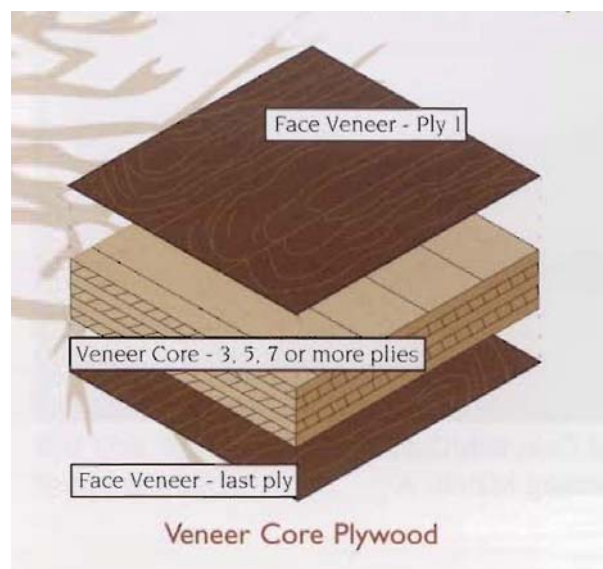
More complete utilization of the log, no sawdust results from the rotary cutting or slicing, greater square foot coverage in comparison to solid wood products is achieved by using veneer. Plywood manufacturing makes for efficient use of wood.

Durability

Plywood is highly impact resistant; it resists cracking in dry environments. Plywood is seven times more resistant to thickness swell when exposed to high levels of humidity and will return to its original dimensions when it dries.

Cost

Consumers purchasing products manufactured with plywood can enjoy a cost benefit due to the efficiency of manufacturing.



 **Environmental Partnerships**

Savoy Furniture, implements as many environmentally conscious programs as possible and encourages its vendors to do likewise.

Lumber

We partner with lumber suppliers who are recognized for implementing environmentally supported harvesting controls and green programs to perpetuate a better environment for all. Our main suppliers of lumber are recognized by the Sustainable Forestry Initiative of Pennsylvania for practicing and upholding the principles of the Sustainable Forestry Program. This program is a voluntary, industry-driven effort developed to ensure that future generations will have the same abundant, healthy, and productive resources we enjoy today.

One of our suppliers, Columbia Forest Products uses certified wood and non-formaldehyde in their manufacturing processes of the Pure Bond® materials which is compliant with the United States Green Building Council in their LEED® program guidelines for Low-Emitting Materials.

Another supplier, True North is an exceptional performer with their no added urea formaldehyde formulation which meets the requirements of the LEED® program. This product utilizes an adhesive that is based on soy flour and contains absolutely no formaldehyde which minimizes formaldehyde emissions and leads to fresher air which is good for our customers, our employees, and our planet.

Laminate & Melamine Collections

Our laminate supplier, Wilsonart® is the first laminate manufacturer to achieve full FSC certification. Laminates contain a minimum of 20% post-consumer recycled content, the highest percentage of post-consumer content in the industry. Wilsonart Laminates also exceed the industry's highest standards for Indoor Air Quality as a low-emitting material that contains no added urea-formaldehyde.

Our use of melamine panels in our Contempo Collection are no added urea formaldehyde and can help you achieve LEED® points on your projects. These panels are made from 100% recycled and recovered wood fiber (pre-consumer) which saves trees and avoids landfills. This product also meets or exceeds CARB Phase 2 emissions standards.

Fabric

Our fabric vendors have taken the responsibility not only to create environmentally friendly fabrics but also to green their facilities through GREENGUARD certification, manufacturing with wind power, and implementing recycling programs. Their efforts to offer fabrics that reduce environmental impact without compromising durability or design is an integral part of our product selection and design process.

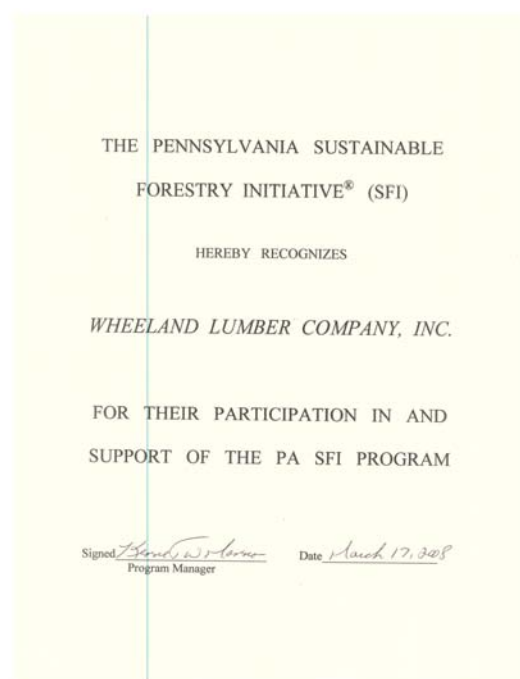
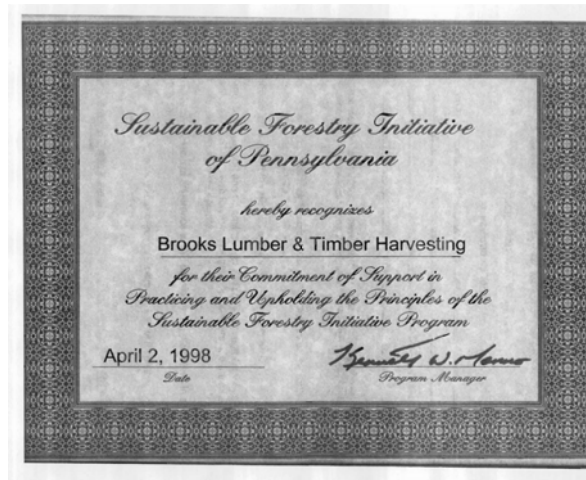
SFI vs. FSC

Created in 1995 by the American Forest and Paper Association (the national trade organization representing the United States forest products industry), the Sustainable Forestry Initiative (SFI) is a program of comprehensive forestry and conservation practices.

SFI program participants practice sustainable forestry on all the lands they manage. They also influence millions of additional acres through the training of loggers and foresters in best management practices and landowner outreach programs.

This unique commitment to sustainable forestry recognizes that all forest landowners, not just SFI program participants, play a critical role in ensuring the long-term health and sustainability of our forests. Through the Sustainable Forestry Initiative of Pennsylvania program, landowners receive the information they need to enhance their ability to make good forest management decisions. Loggers learn safer, more productive skills and proper environmental practices. The forest industry as a whole becomes better understood by the public and enjoys continued accessibility to the timber resource - and everyone benefits from the perpetuation of a healthy forest and the wealth of life enriching products derived from it.

Numerous independent, unbiased, science-based studies comparing the SFI and Forest Stewardship Council (FSC) programs have shown the two programs to be nearly identical when it comes to on-the-ground performance. Please see the following chart for a description of the differences and similarities on these two programs.



 **SFI® AND FSC: DIFFERENCES AND SIMILARITIES**

SFI		FSC
	Sustainable forest management standard	
	Independently governed and subject to third-party certification	
	Supported by conservation groups	
	Fights illegal logging while recognizing the rights of indigenous peoples	
	Protects water, soil and wildlife	
	Protects endangered forests	
	Improves forest productivity by allowing prudent use of EPA approved pesticides	
	Improves forest productivity by allowing plantation forestry*	
	Addresses social issues	
	Landowner and logger education and training	
	Audits family forest wood fiber	
	Internationally recognized by PEFC (www.pefc.org)	
	Largest number of certified acres (SFI - 133 million acres; FSC - 70 million acres)	
	Vast majority of supply can keep product on the shelves by encompassing: 85 percent of wood panel production 50 percent of dimensional lumber 92 percent of pulp production 84 percent of all paper production 87 percent of newsprint production 93 percent of containerboard production 90 percent of paperboard production 85 percent of printing-writing paper production	

* While FSC restricts plantations in the U.S., plantations remain a prominent component of FSC operations worldwide. US-based comparison.

Environmental Certifications

Savoy Furniture is recognized by the Pennsylvania Department of Environmental Protection with a Synthetic Minor Operating Permit for our reduction of Volatile Organic Compounds (VOCs) through our utilization of:

UV Finishing System

The installation of a technologically advanced ultraviolet (UV) finishing system that does not produce any substantial VOCs and which provides a material transfer rate from application to finished product in excess of 99%. We have modified our entire manufacturing process enhancing our products with the epoxy acrylate finish.

Staining Materials

Stains used in finishing products are water based which reduces VOCs by as much as 90%.



Adhesives

Quality wood glues are specifically designed to penetrate the fibers of the wood, adding strength and durability to the bonded joint. Savoy's adhesives are a water-based polyvinyl acetate emulsion that have a very low level of VOCs and do not contain any formaldehyde or urea-formaldehyde.

In addition to the above, we recognize the value of our products to the green building industry, so in March 2008 we accepted an invitation to participate in the design and implementation of a Green Building Breakfast Seminar Series. The purpose of the seminar series is to provide a regular forum for informal peer exchange between clients, product providers and the building trades affording Savoy an opportunity to collectively become more knowledgeable about the attributes and processes of building green. This program is in conjunction with our local economic development agency, SEDA-COG.



 **Other Environmentally Friendly Production Practices**

- ◆ Fuel oil processing and heating systems have been replaced with more efficient natural gas systems substantially reducing oil consumption and the release of airborne contaminants. Our facility has ceiling fans, return air units, and automatic thermostats to achieve efficient air flow.
- ◆ 95% of our lumber is harvested within a 50 mile radius of our manufacturing facility. Savoy also utilizes the railroad system in raw material purchases, saving fuel. One rail car equals 3 trailer loads of plywood.
- ◆ Waste streams such as used oils, cleaning fluids, and finishing materials are recycled to minimize waste. For example, an oil separator unit is attached to our compressed air system to contain all oily contaminants that are produced when compressing air as not to allow them to escape into our rain water drainage. These are then recycled. 
- ◆ All wood wastes are recycled in the form of wood mulch or are utilized in heating systems locally. Saw dust collected by the extraction system is used as animal bedding by local farmers. Any cardboard waste in the plant is recycled locally. 
- ◆ Lighting in our manufacturing plant and office area are being replaced with more efficient mercury free lamps.
- ◆ The utilization of a blanket wrapped shipping process in which items are wrapped in moving blankets made of recycled materials. These blankets can be re-used numerous times and this minimizes the amount of trees harvested for manufacturing shipping materials.
- ◆ Savoy has adopted a No Smoking Policy in it's buildings and on the property which is compliant with the Clean Indoor Air Act.